

Positron Studies of Defects in irradiated and ion- implanted n-type SiC

F. Redmann, A. Kawasuso, R. Krause-Rehberg

Universität Halle, FB Physik

Martin-Luther-Universität

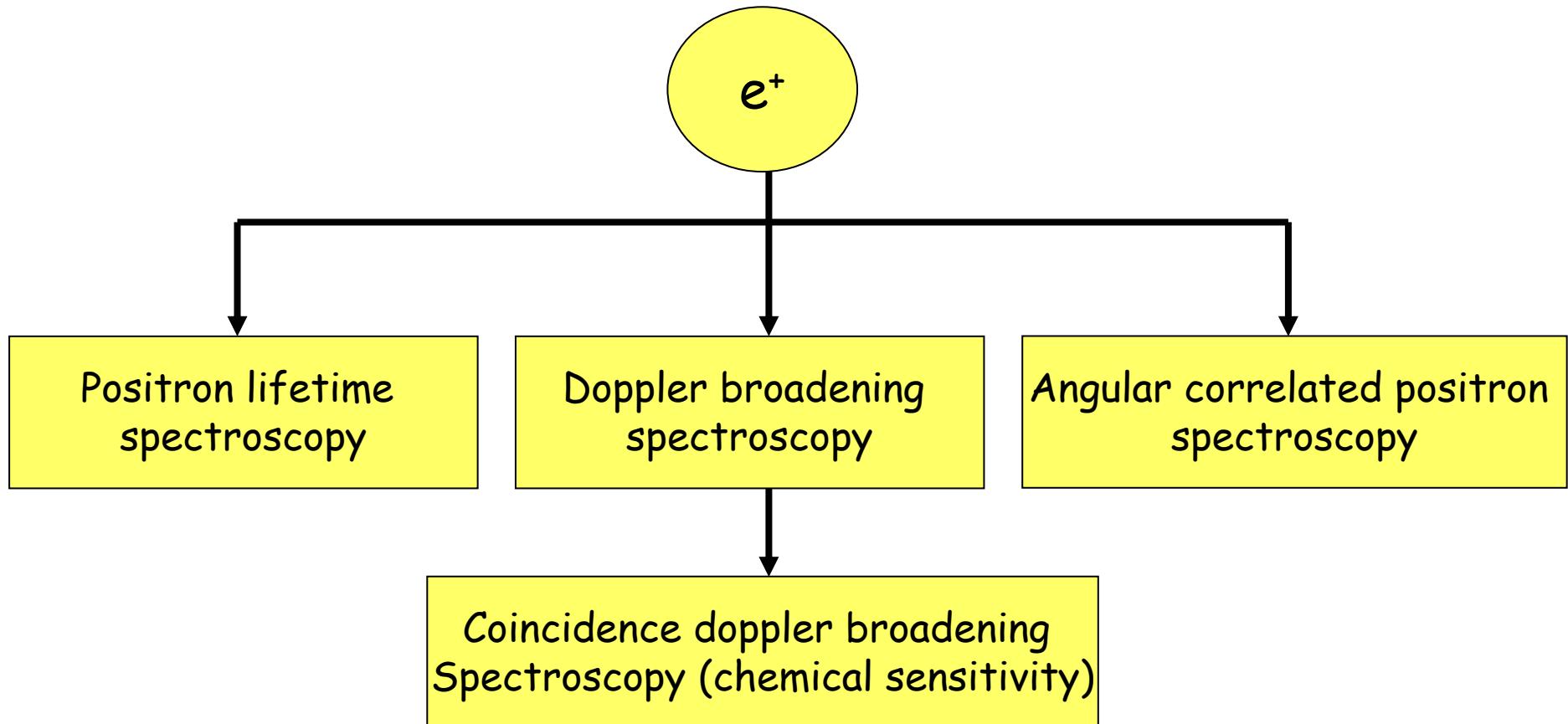


Halle-Wittenberg

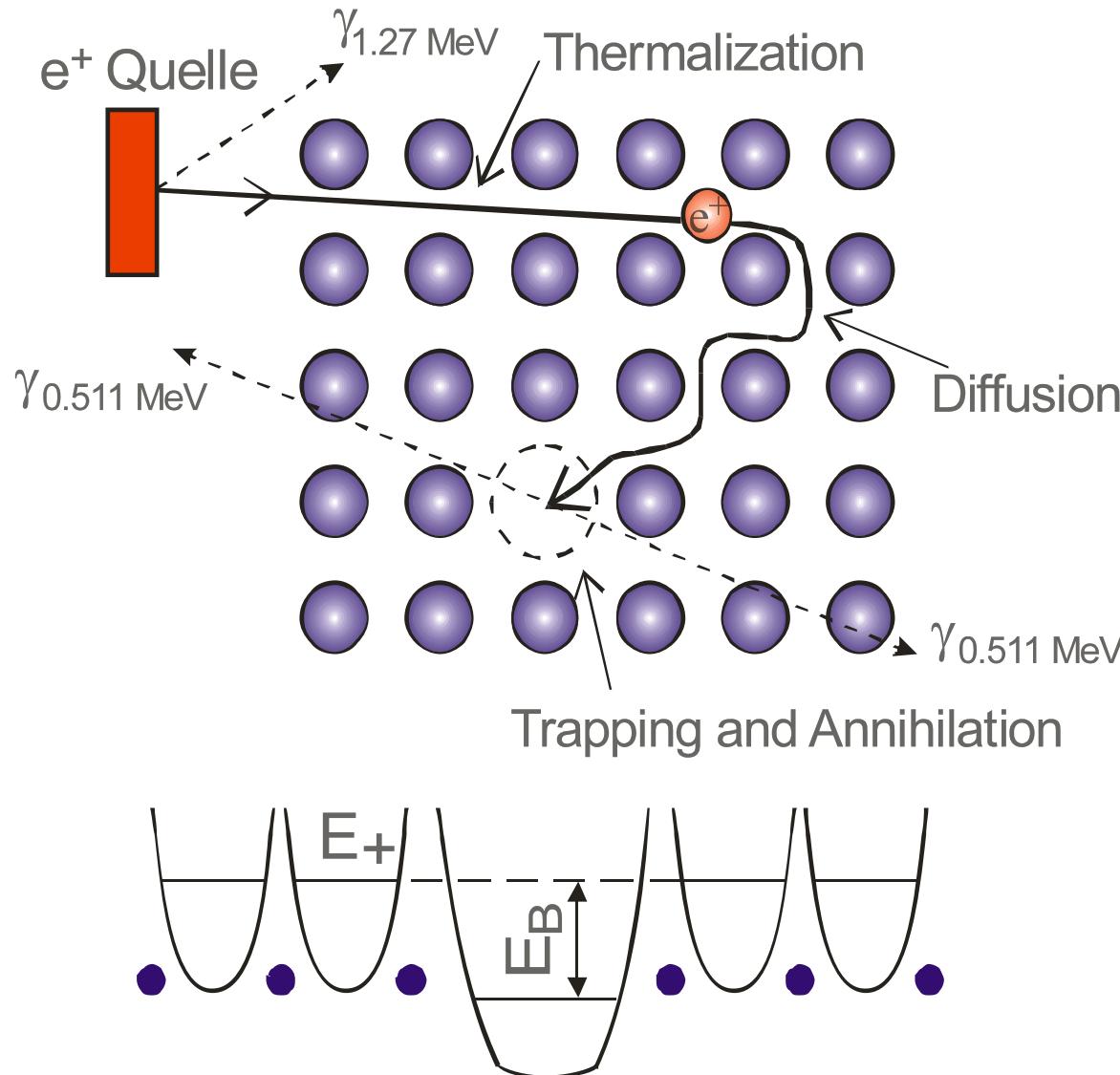
- The method - some basics
- Combination of positron annihilation and DLTS
- Results about bulk and epilayer SiC measurements
- Future plan



The positron annihilation spectroscopy

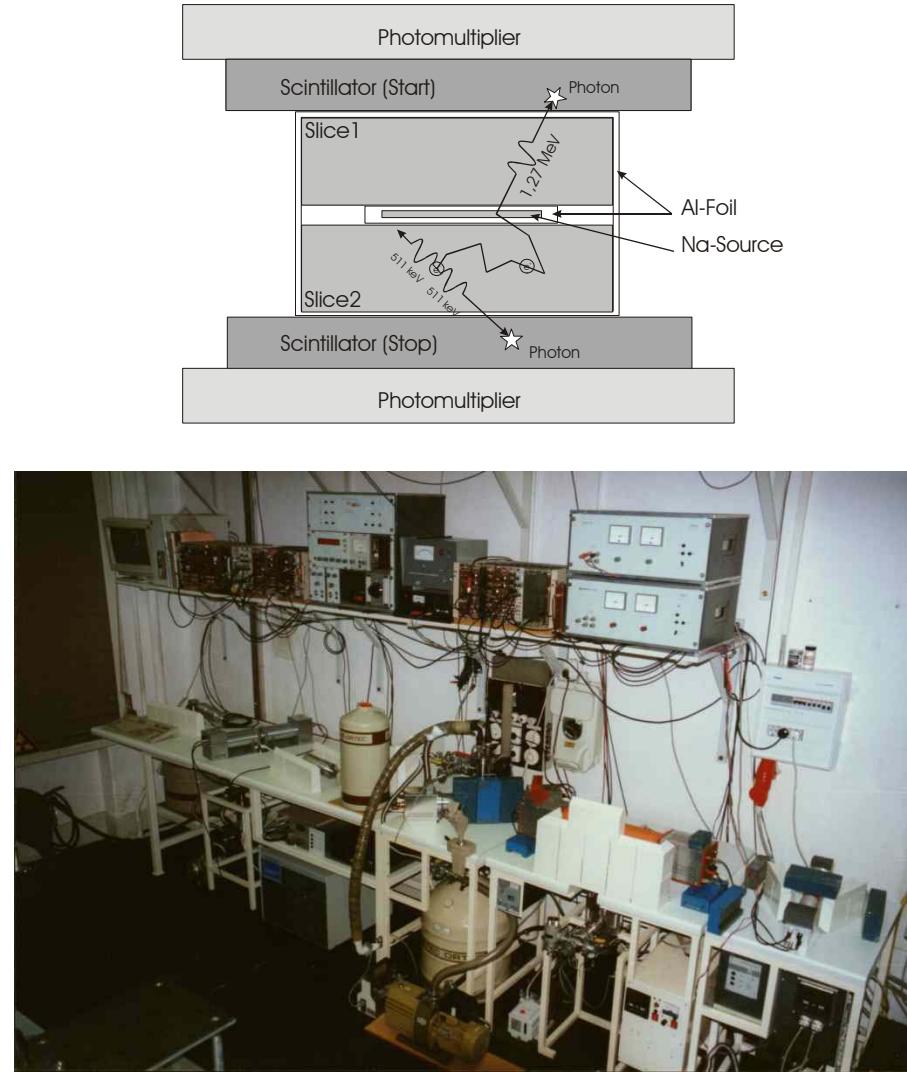
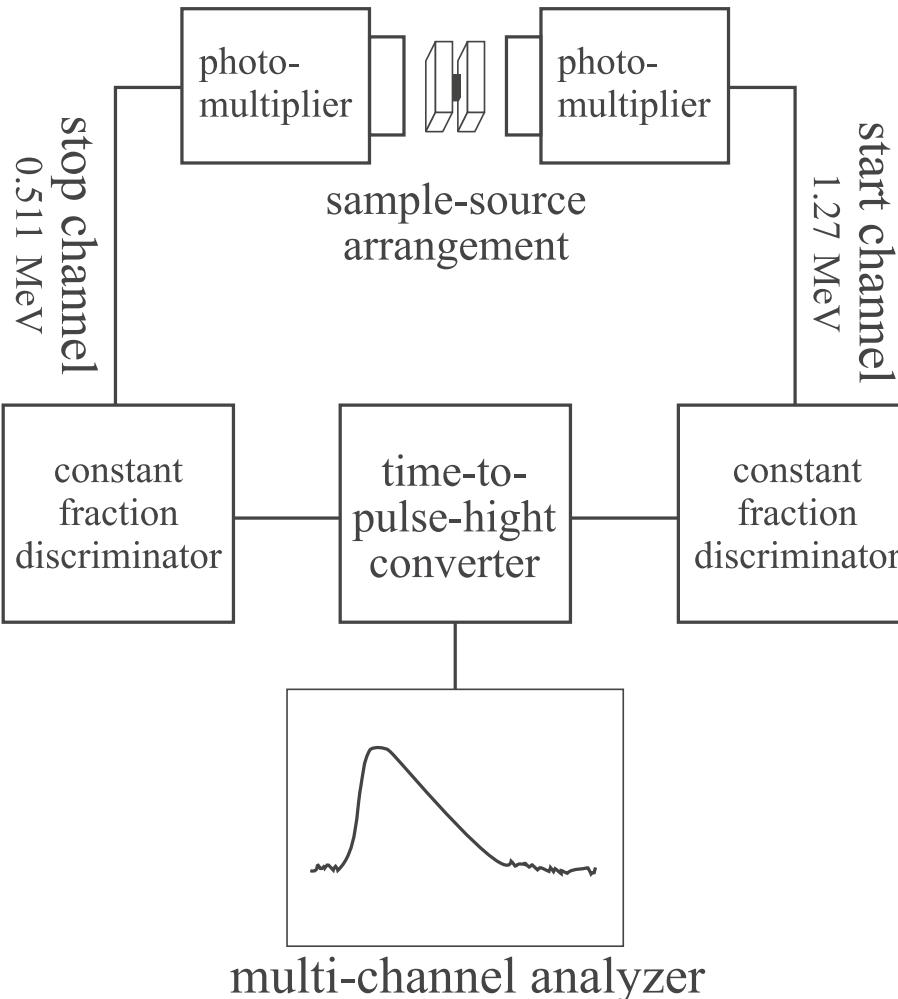


The positron lifetime spectroscopy



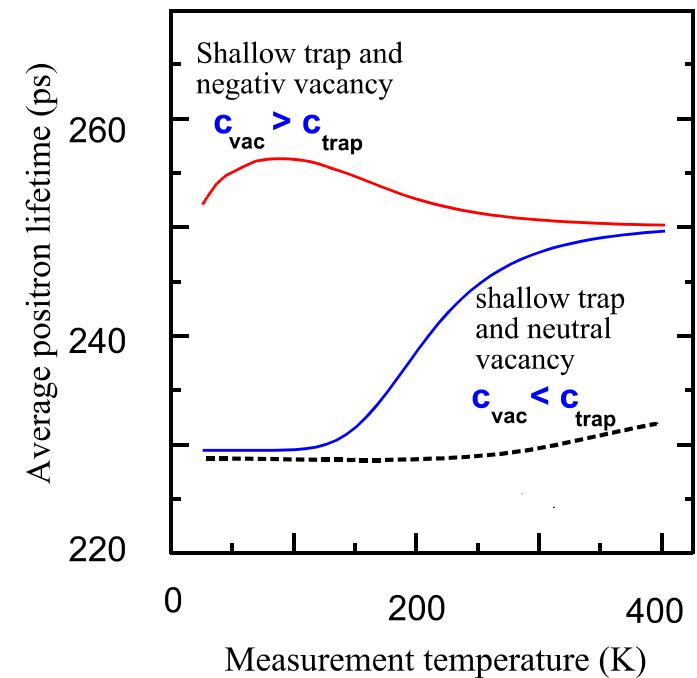
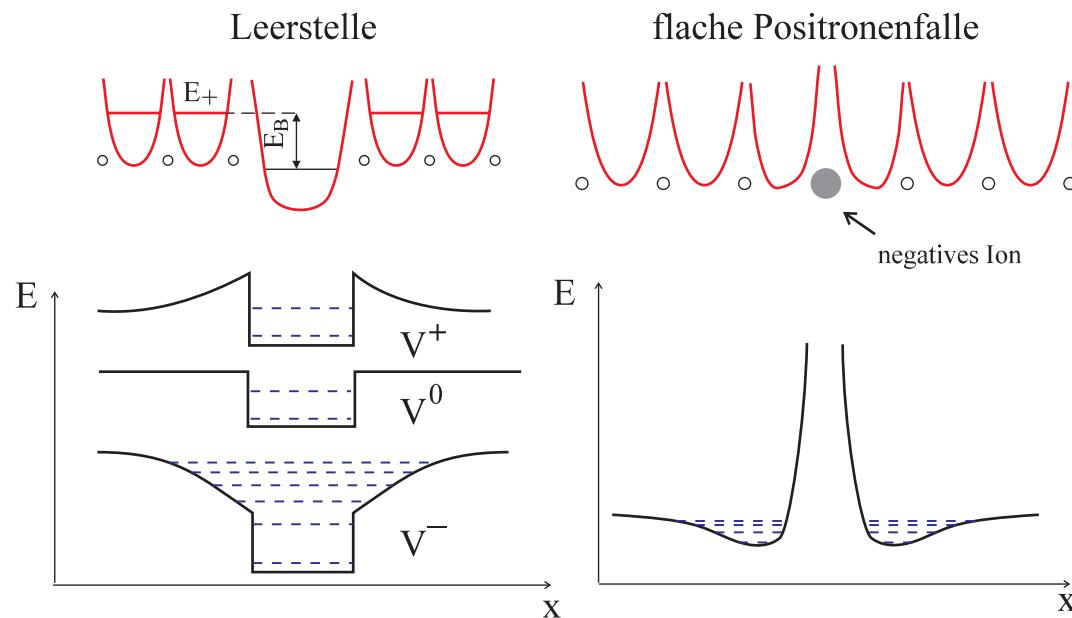
- positron wave-function can be localized in the attractive potential of a defect
- annihilation parameters change in the localized state
- e.g. positron lifetime increases in a vacancy
- lifetime is measured as time difference between 1.27 and 0.51 MeV quanta
- defect identification and quantification possible

Positron lifetime measurements

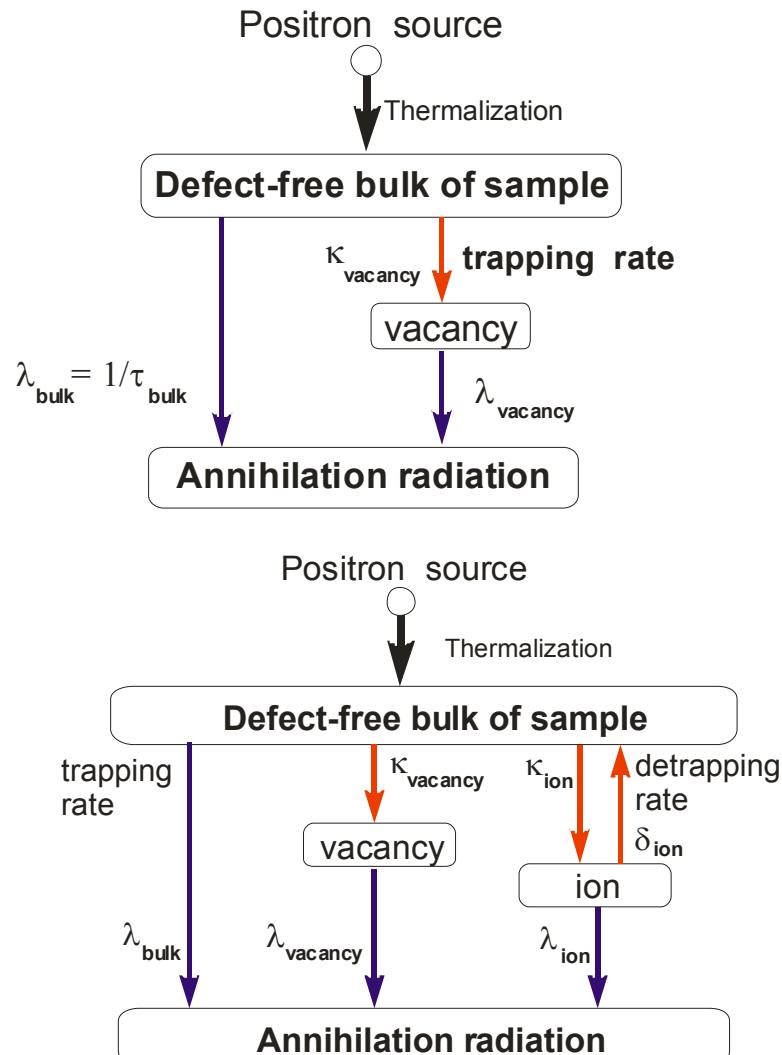


Trapping-centers

- Several trapping centers exist
- Shallow traps visible in combination with vacancies in low temperature region
- Charge state defines the trapping rate



Trapping model



$$\frac{dn_{\text{bulk}}(t)}{dt} = -\lambda_{\text{bulk}} \cdot n_{\text{bulk}} - \kappa_v \cdot n_{\text{bulk}}$$

$$\frac{dn_v(t)}{dt} = \kappa_v \cdot n_{\text{bulk}} - \lambda_v \cdot n_v$$

$$N(t) = \sum_i \frac{I_i}{\tau_i} \exp\left(-\frac{t}{\tau_i}\right)$$

$$\tau_1 = \frac{1}{\lambda_{\text{bulk}} + \kappa_v}$$

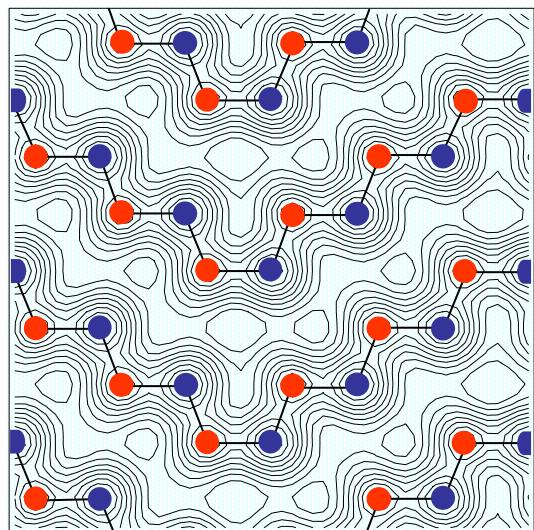
$$\tau_2 = \frac{1}{\lambda_v}$$

$$I_1 + I_2 = 1 \quad I_2 = \frac{\kappa_v}{\lambda_{\text{bulk}} - \lambda_v + \kappa_v}$$

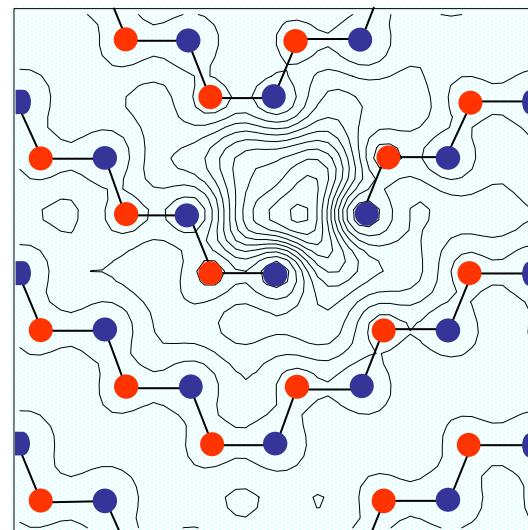
$$\kappa_v = \mu \cdot C = I_2 \left(\frac{1}{\tau_1} - \frac{1}{\tau_2} \right)$$

Electron density and annihilation probability

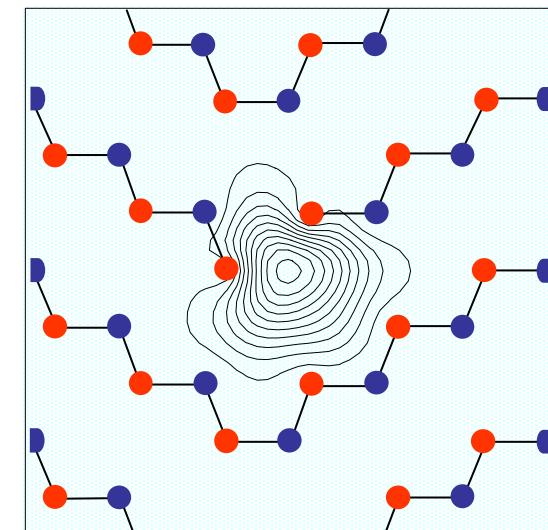
SiC 6H bulk
143 ps



SiC 6H V_C
148 ps



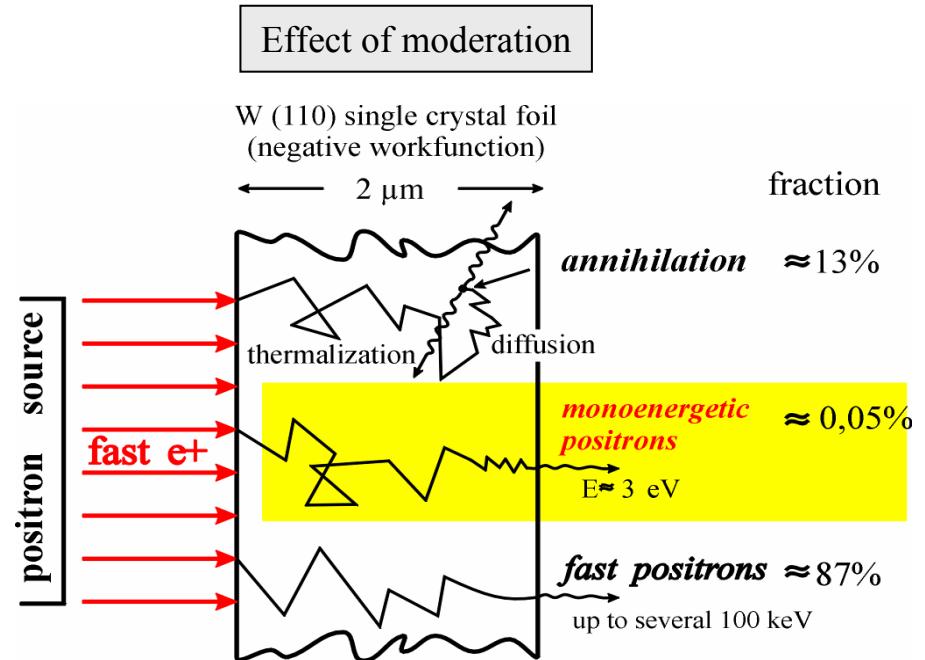
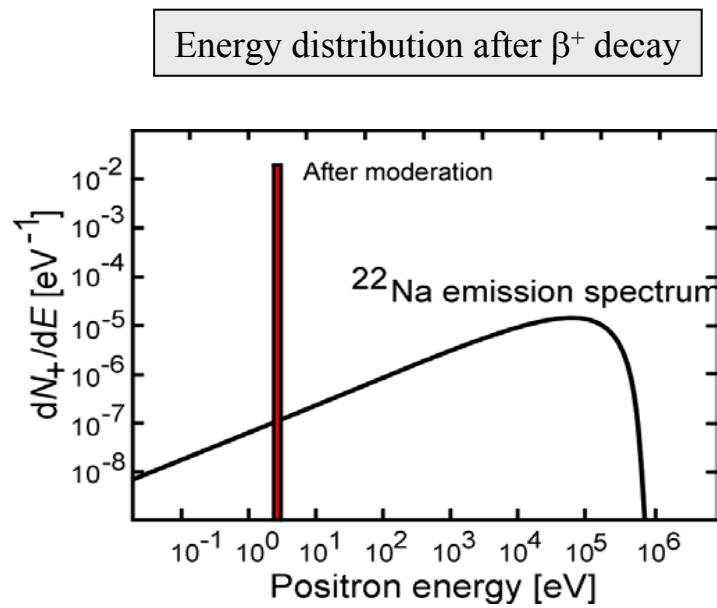
SiC 6H V_{Si}
187-215 ps



ATSUP calculation, after Puska

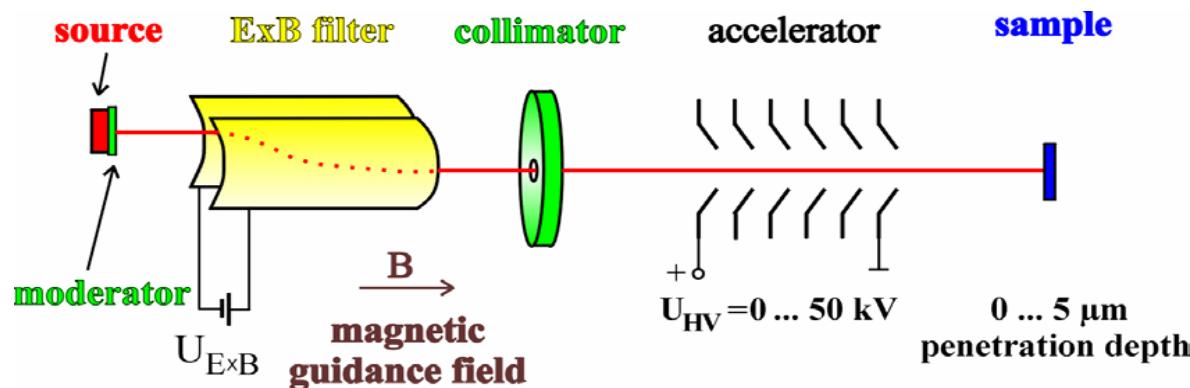
The slow positron beam

- semiconductor technology: thin layers (epitaxy, ion implantation)
- broad energy distribution due to β^+ decay
- some surfaces: negative workfunction \Rightarrow moderation



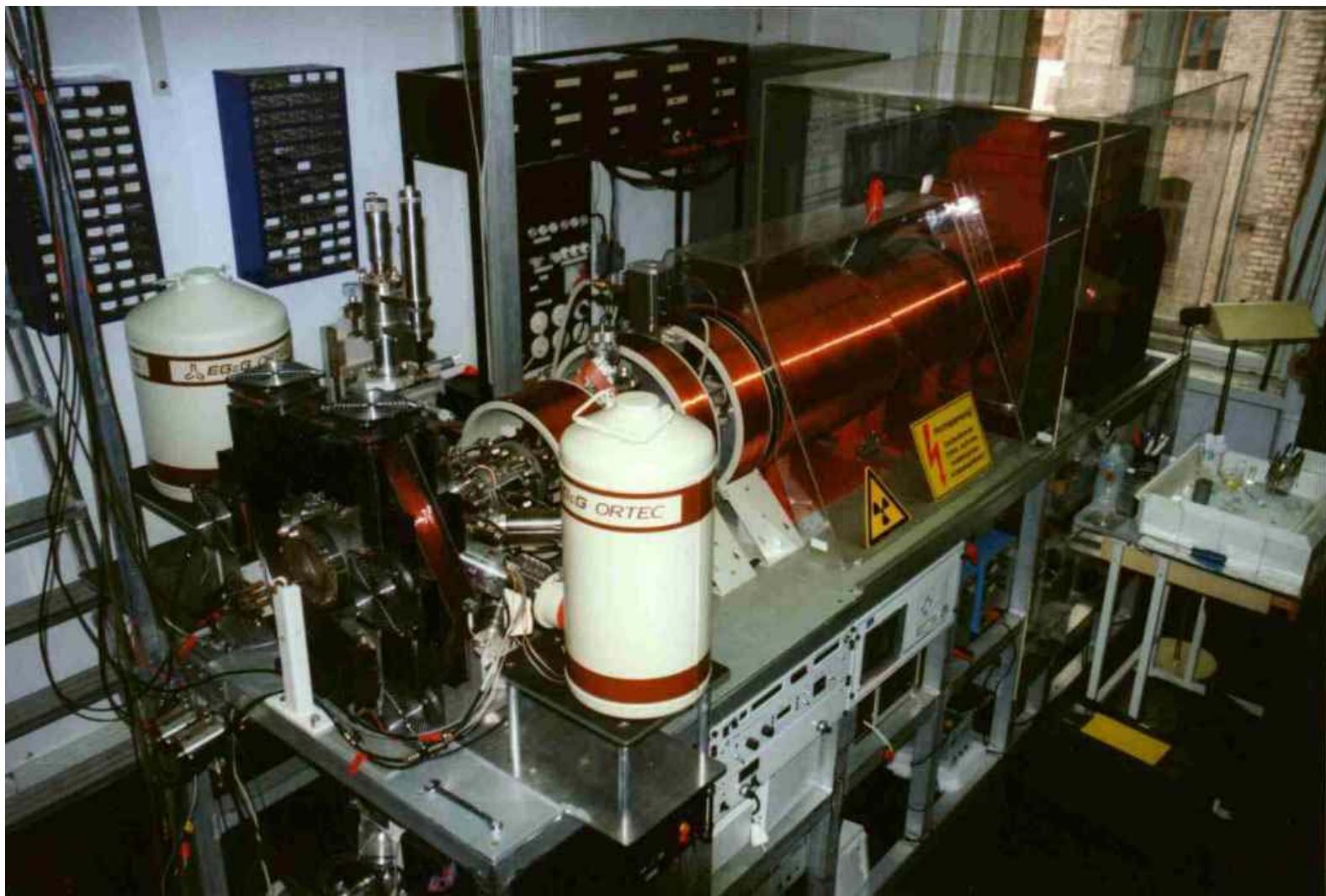
Conventional positron beam technique

- positron beam can be made from monoenergetic positrons
- often: magnetically guided for simplicity



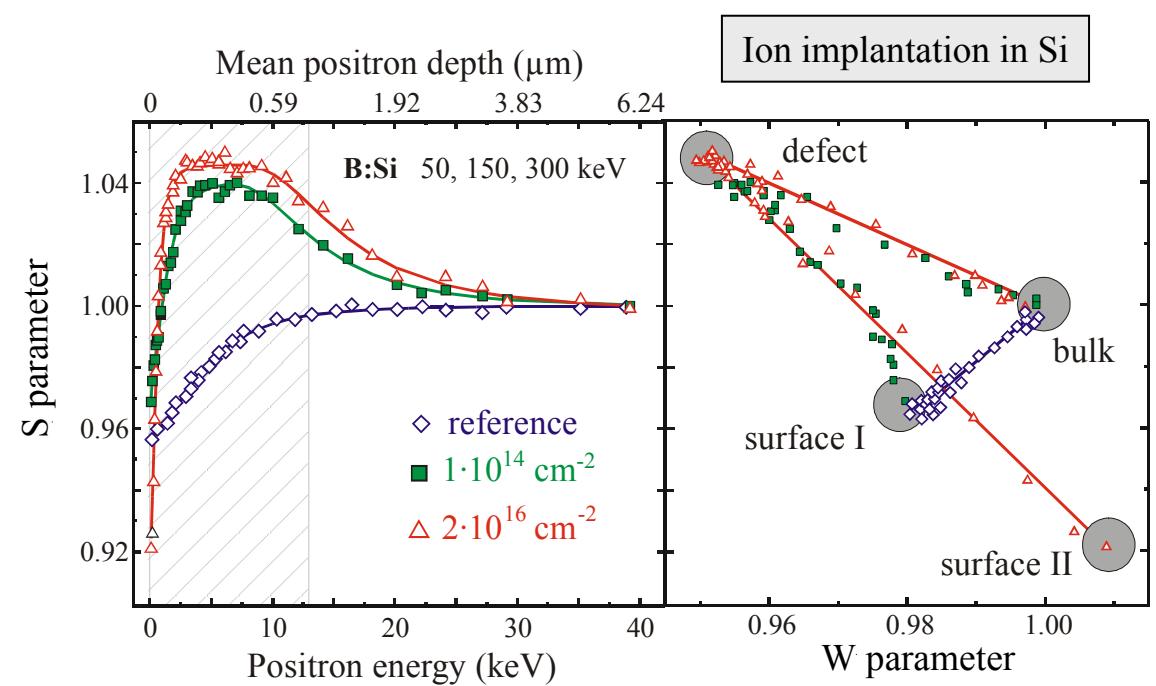
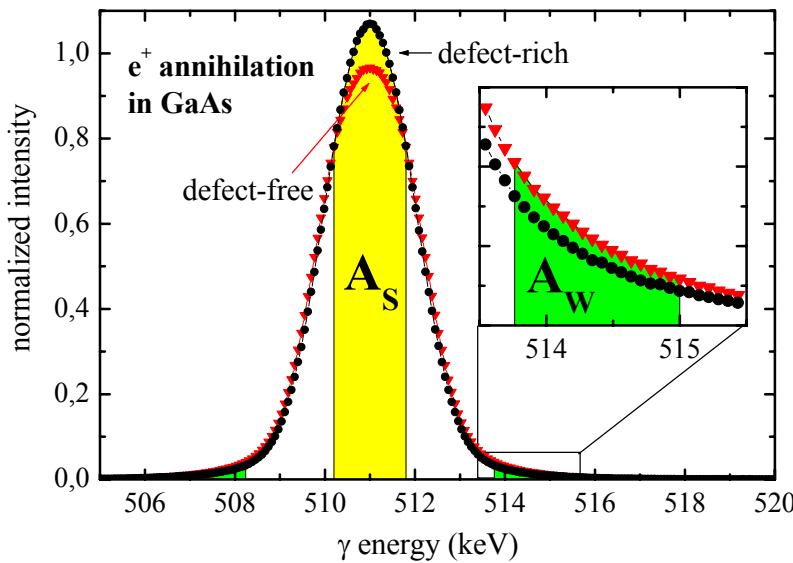
- disadvantage: no simple lifetime measurements
- defect studies by Doppler-broadening spectroscopy
- characterization of defects only by line-shape parameters or positron diffusion length

Positron-Beam in Halle



Information from Doppler-broadening spectroscopy

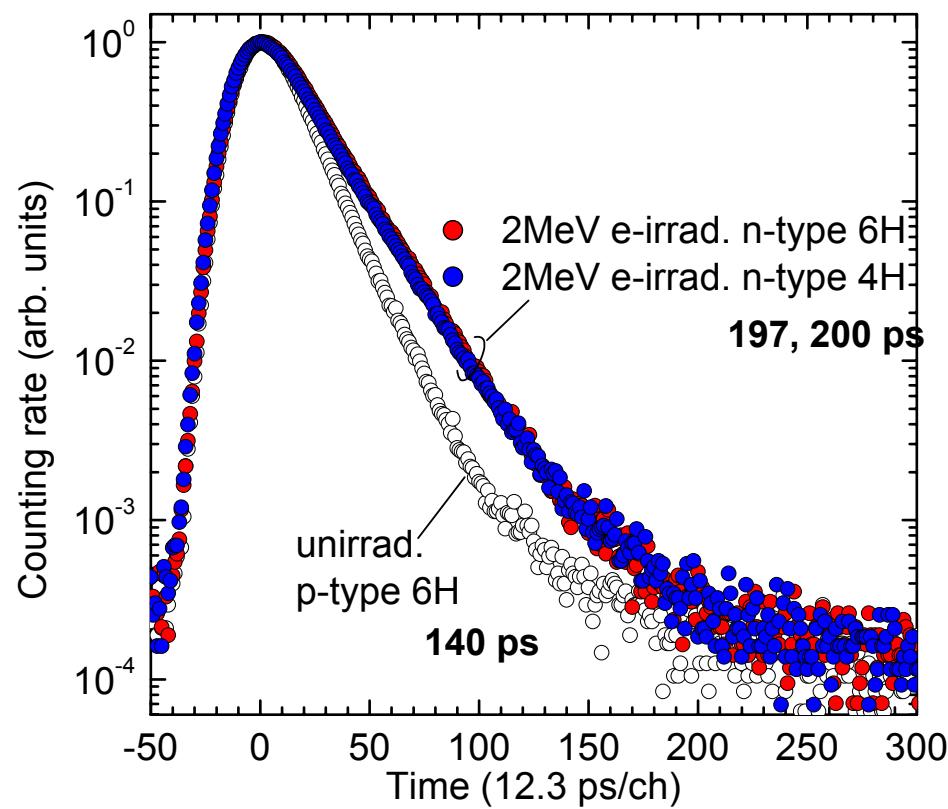
- S parameter does not contain all information
- W parameter determined by annihilation with core electrons \Rightarrow chemical sensitivity
- S-W-plot characterize different trapping centers
L. Liszkay et al., Appl. Phys. Lett. **64** (1994) 1380



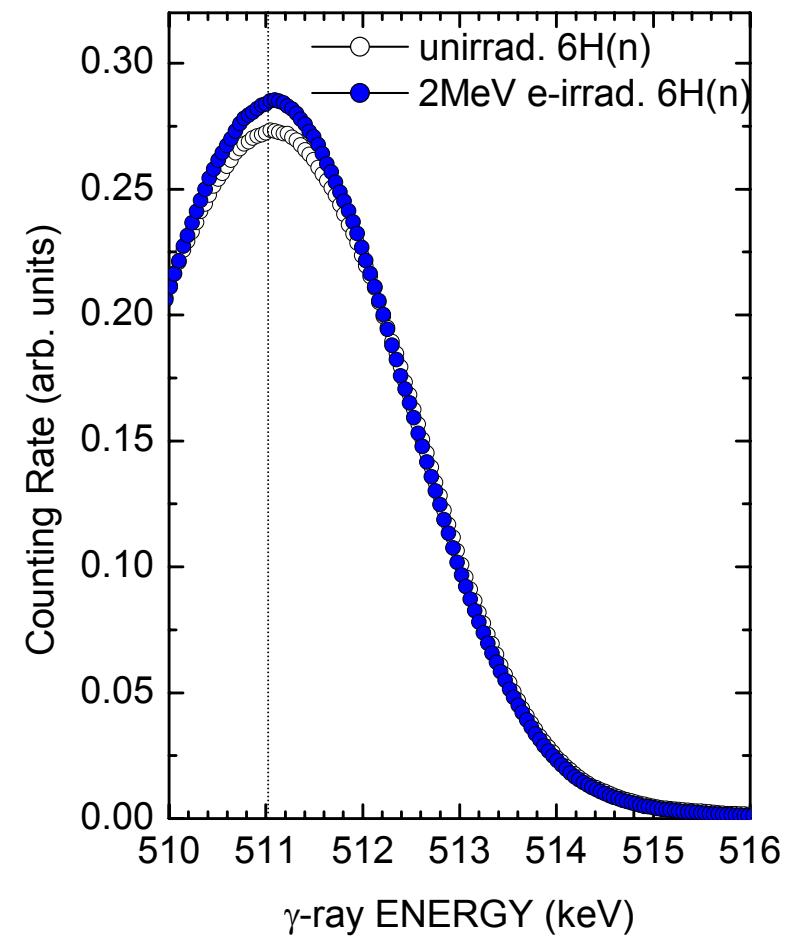
S. Eichler, PhD Thesis, 1997

Electron-irradiated 6H and 4H SiC

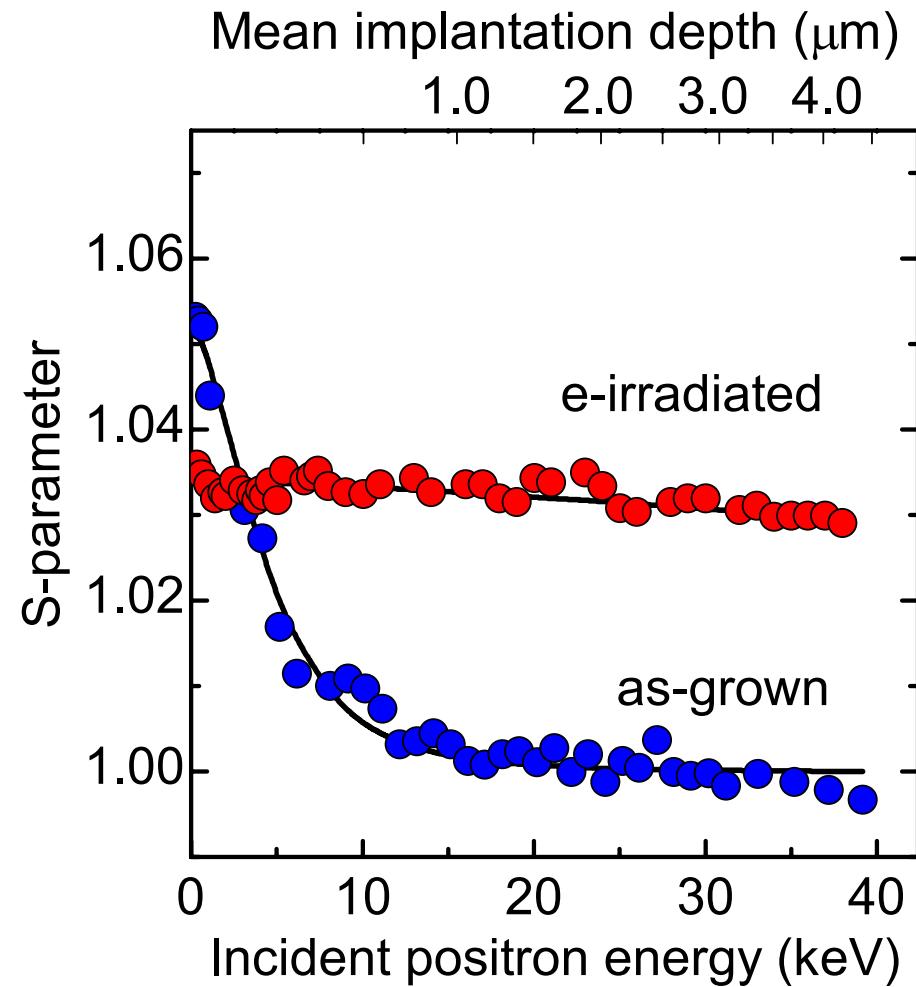
Positron lifetime spectrum



Doppler broadening Spectrum

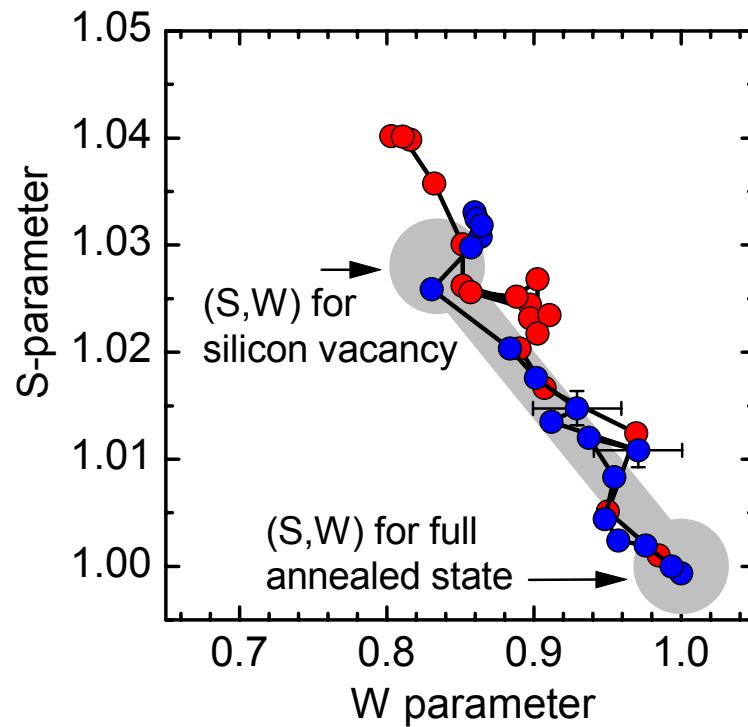
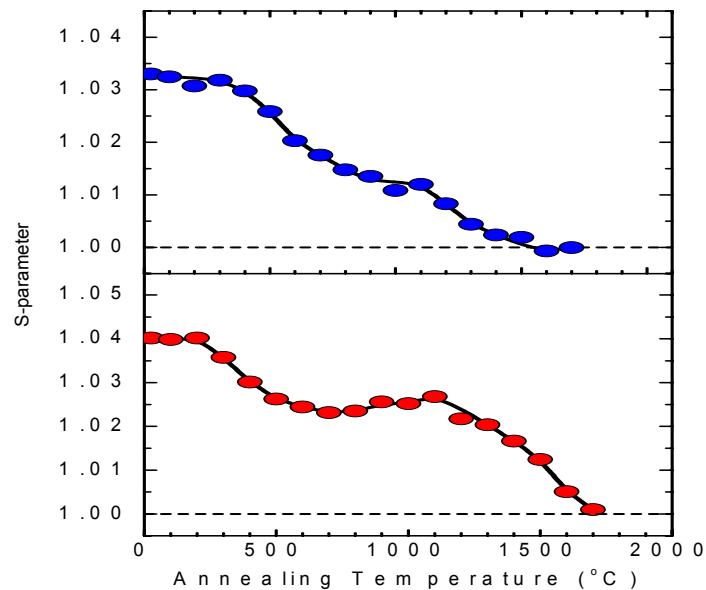


Vacancy depth profile- electron irradiation



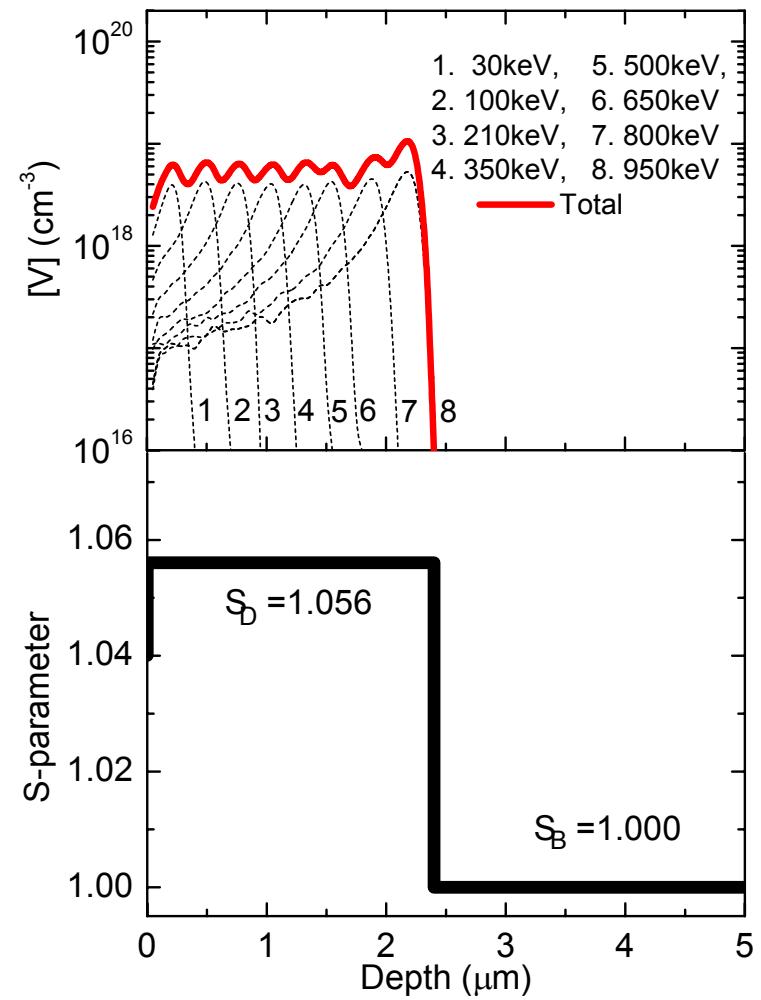
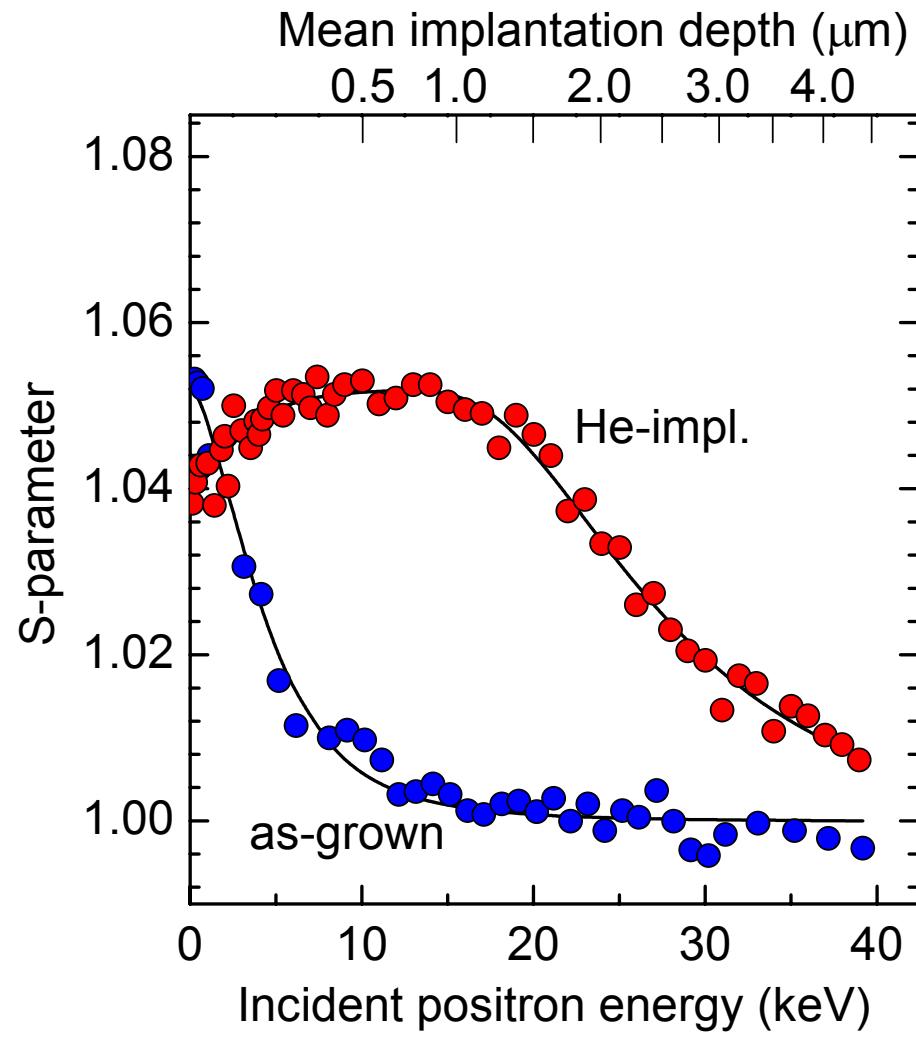
- Nearly homogenous damage and increasing of the S-parameter in the complete layer

Annealing behavior of 4H/6H SiC

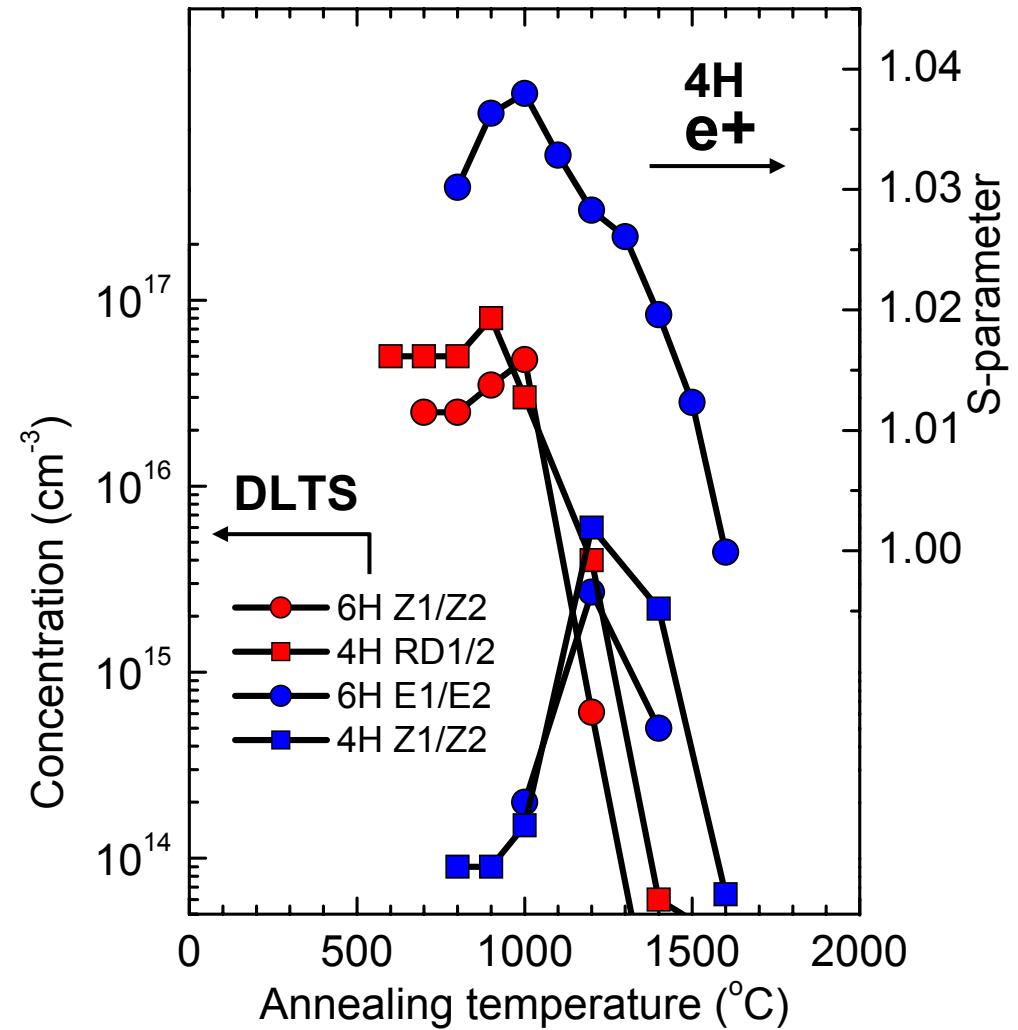
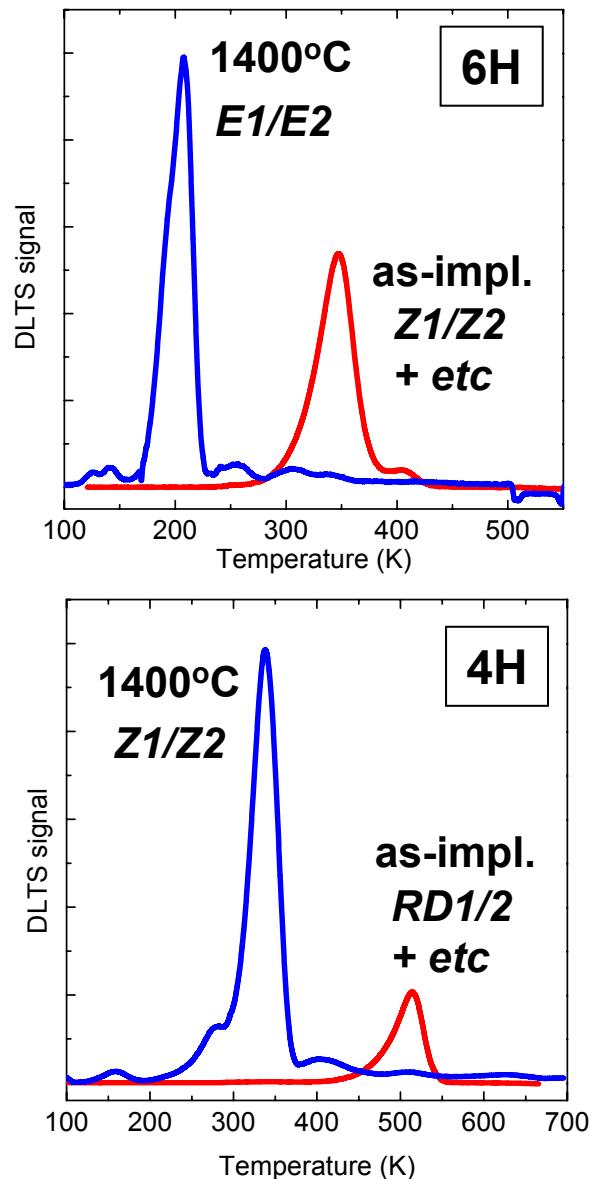


- Similar annealing behavior of the **Silicon Vacancy IN 3C SiC** electron spin resonance (ESR)
- Formation of vacancy-type complex in the temperature region of 1000°C involved with a Si-vacancy

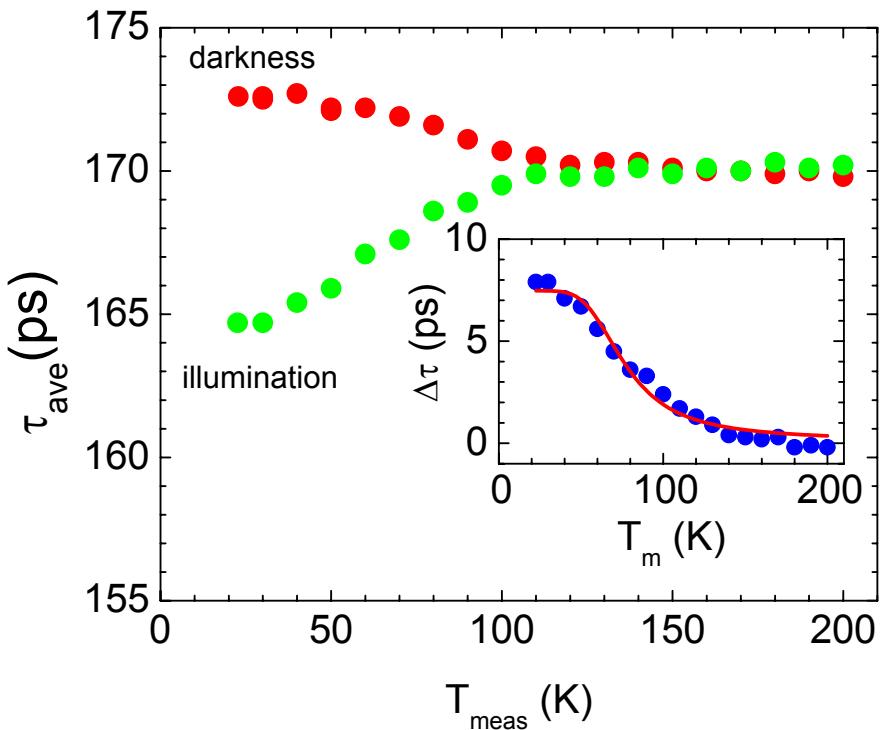
He-implantation



PAS and DLTS annealing behavior



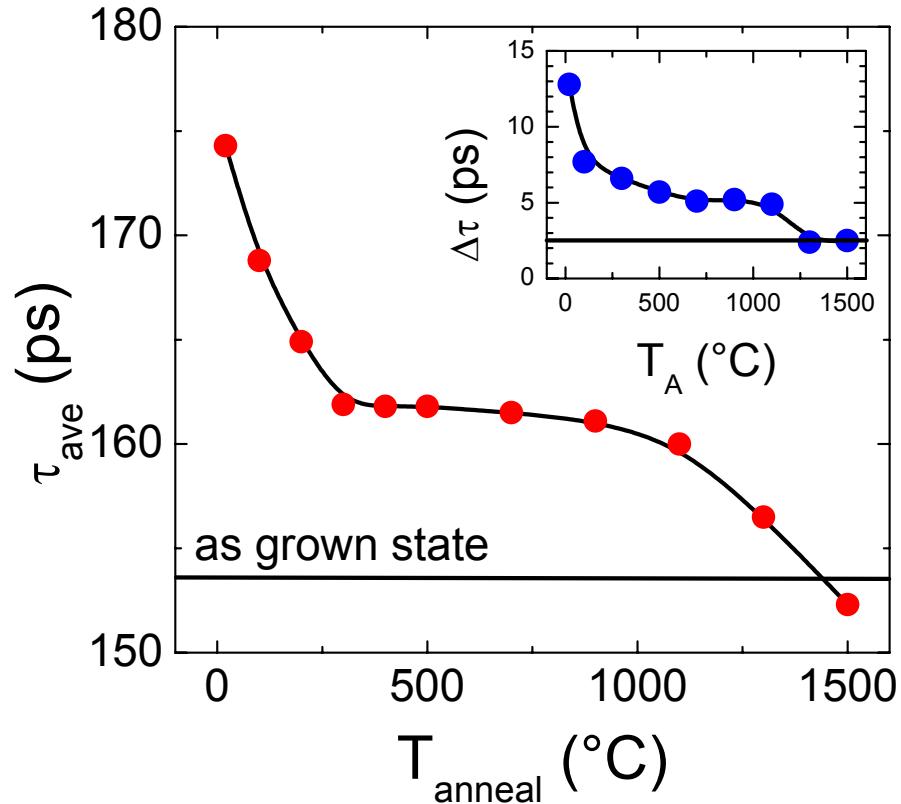
Electron irradiated 6H SiC bulk material



- After illumination with white light a decrease of the average positron lifetime appears below 110 K
- The spectra decomposition shows a defect-related lifetime of 185 ps (VSi) [Bra96] either in darkness or under illumination. The intensity decreases from 45% to 17% under illumination.
- The illumination effect appears also in as-grown material. The irradiation with 2 MeV was done to introduce additional Frenkel pairs.
- In the inset the difference of positron lifetime under illumination and darkness is presented. (the fitted Energy barrier: 32meV)

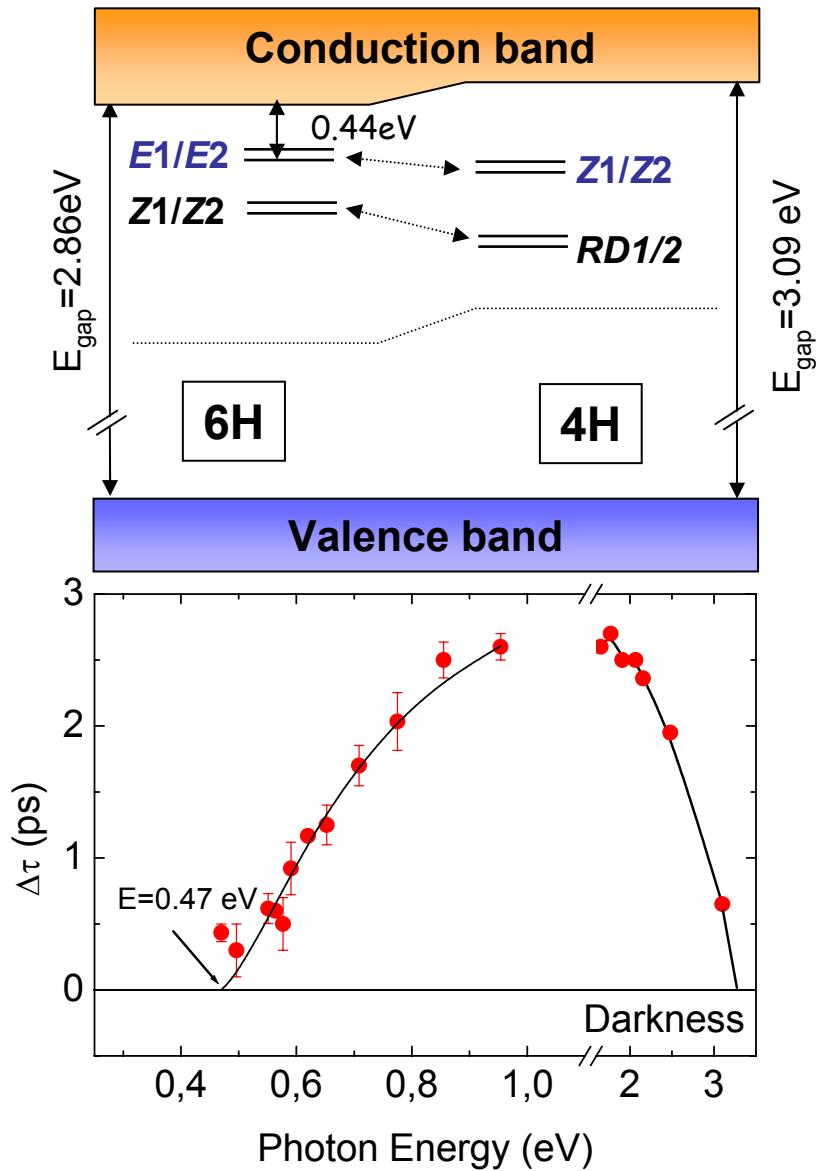
$$\Delta\tau = \tau_{dark} - \tau_{illum}$$

Electron irradiated 6H SiC bulk material



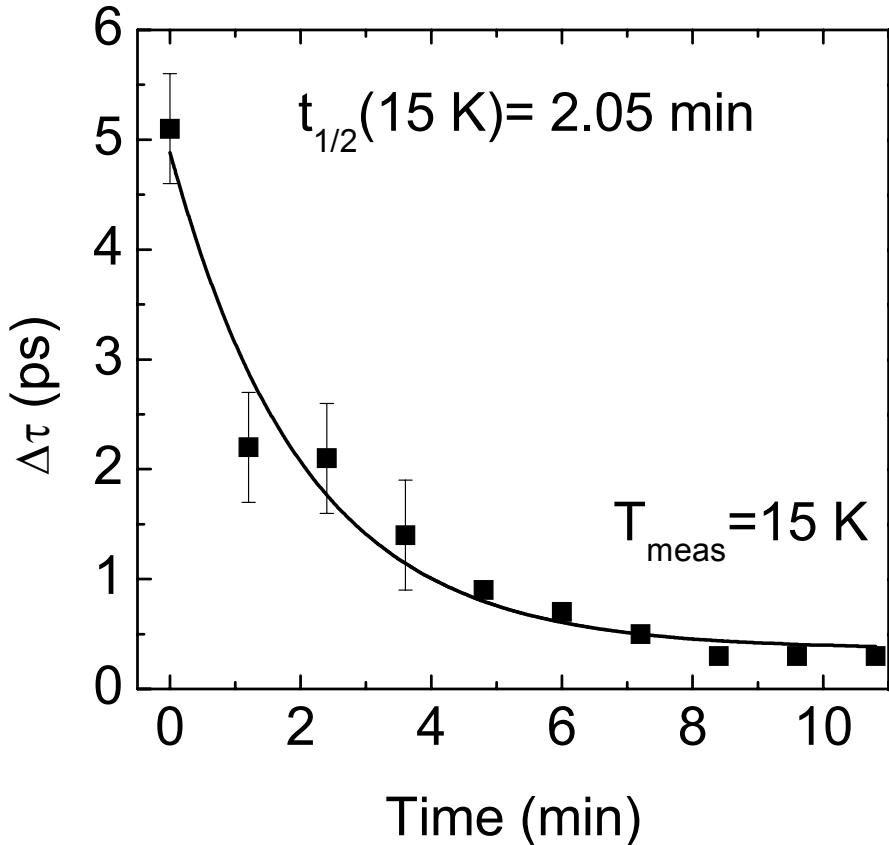
- Two annealing steps appear.
- The illumination effect and the vacancies disappear approximately at the same temperature.
- The E1/E2 defect also disappears at that temperature region [Zha89]

Electron irradiated 6H SiC bulk material



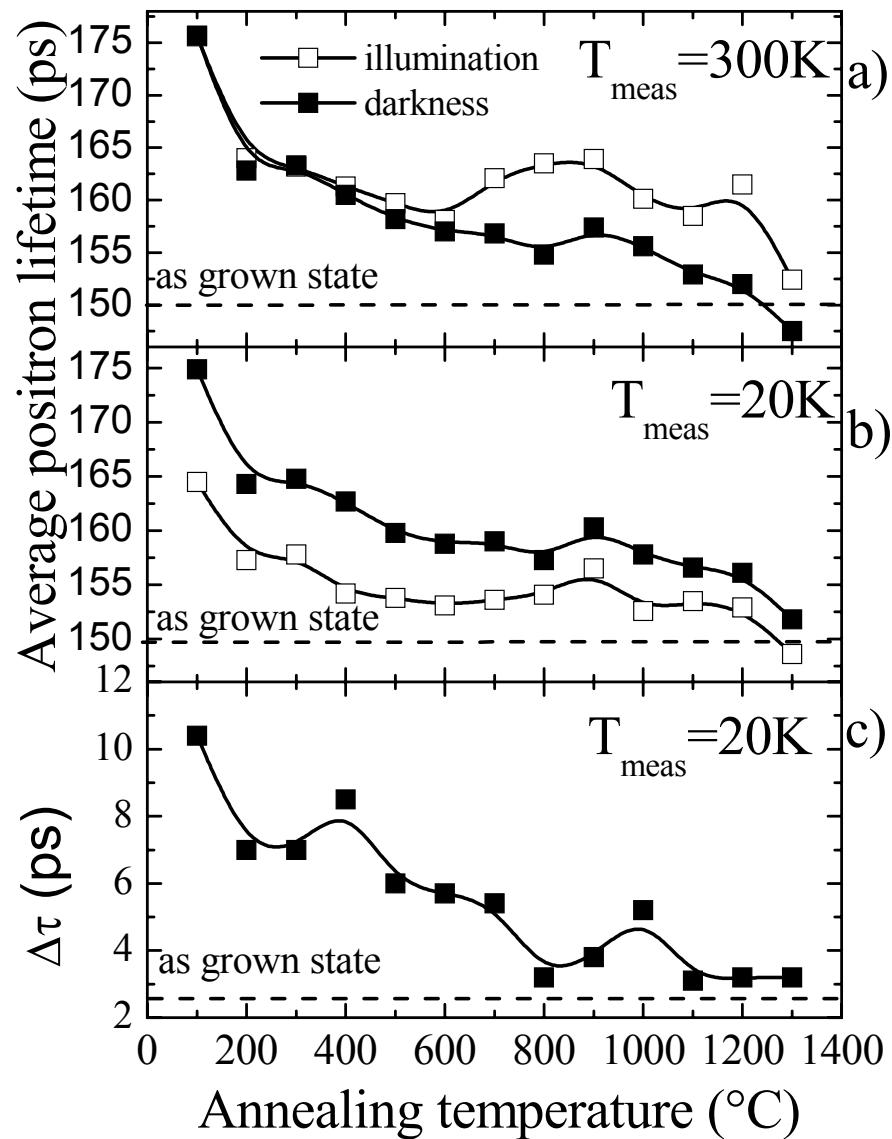
- The data were fitted to the Lucowsky model [Luc65] which gives the cross section for electron transition from a localized state to a parabolic and isotropic band. The threshold energy is determined to be $E=0.47$ eV.
- Illumination effect disappears above 3 eV due to direct transition of electrons from the valence band to the conduction band.
- Above 0.4 eV electrons are probably excited from localized levels to the conduction band. Thus, the charge state will change from negative to neutral.

Persistency effect of illumination



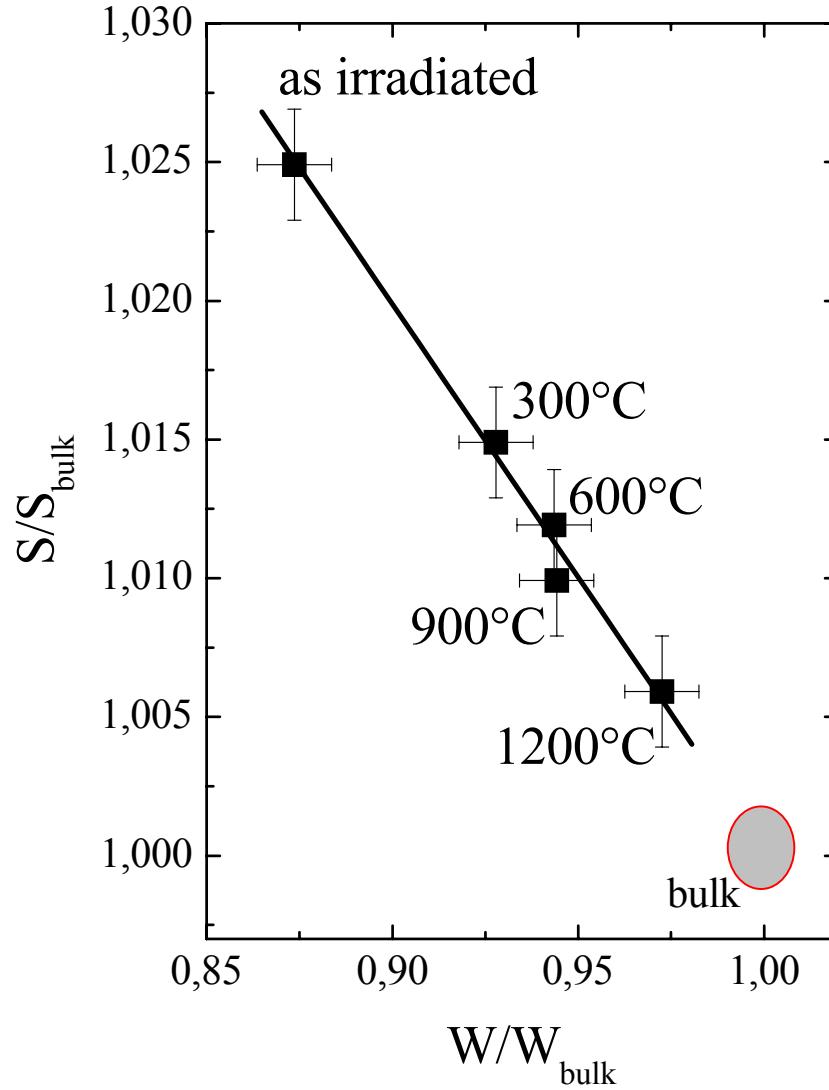
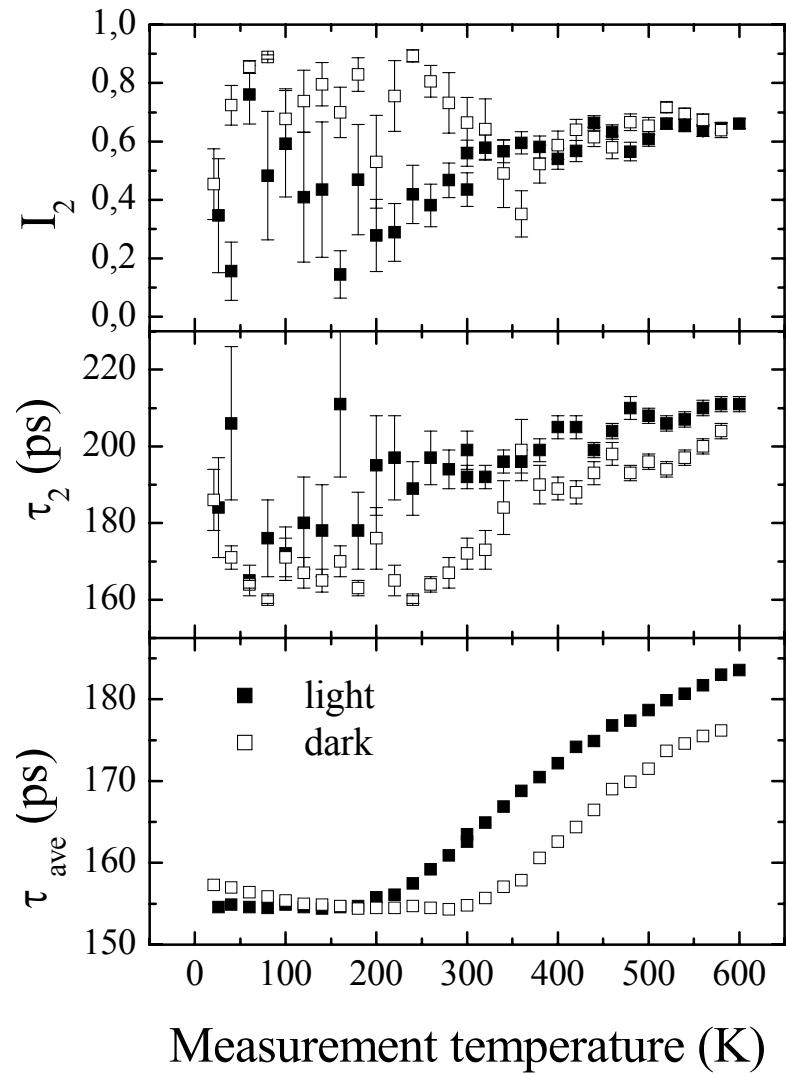
- Illumination effect disappears after 10 min
- Small energy barrier between the excited state and the ground state

2MeV Electron irradiation (dose: 3E17 cm⁻²)

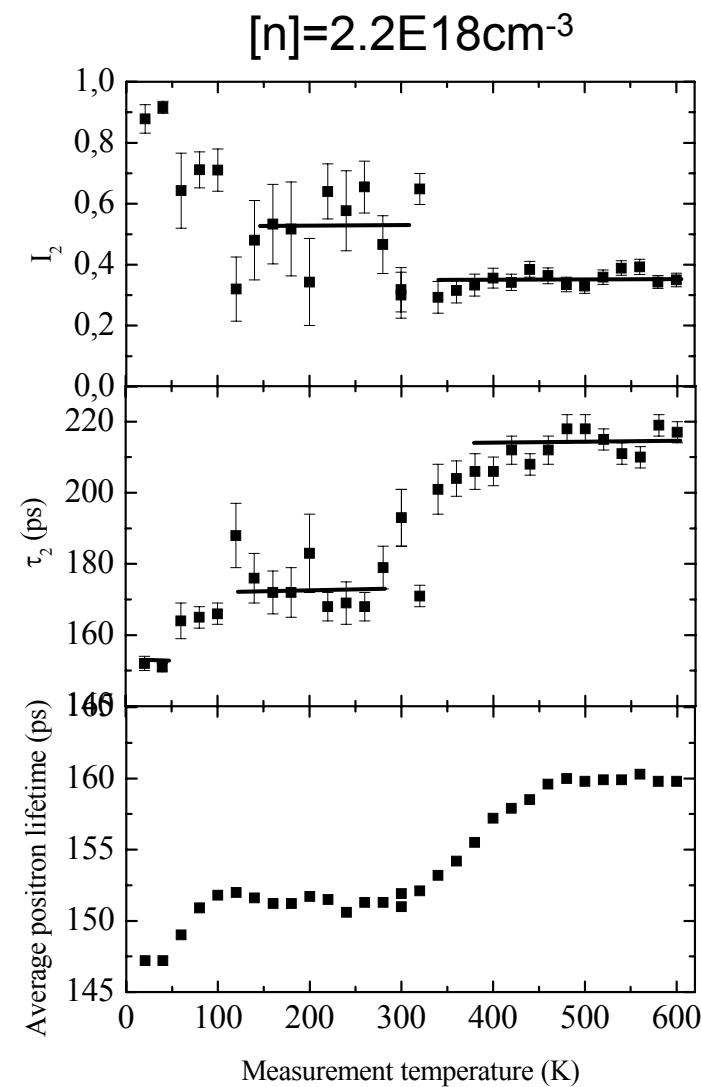
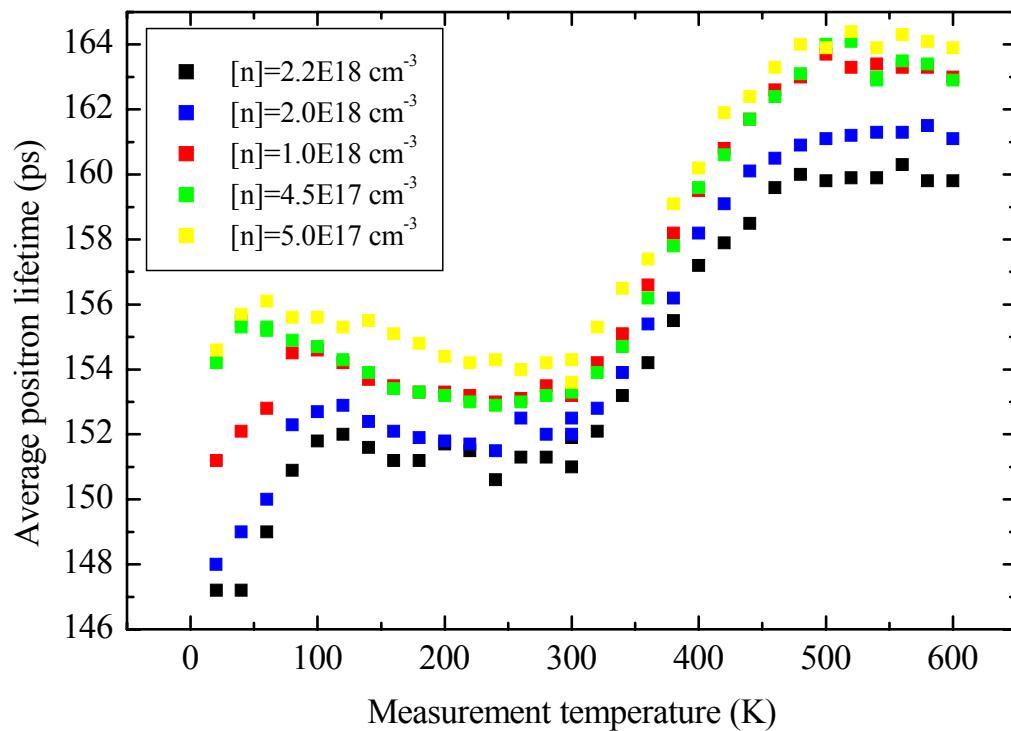


- Four step annealing was observed
- First step: annealing of Frenkel pairs
- Second step: carbon vacancies become mobile
- Third step: silicon vacancies become mobile and form complexes
- Fourth step: annealing of most defects introduced by electron irradiation

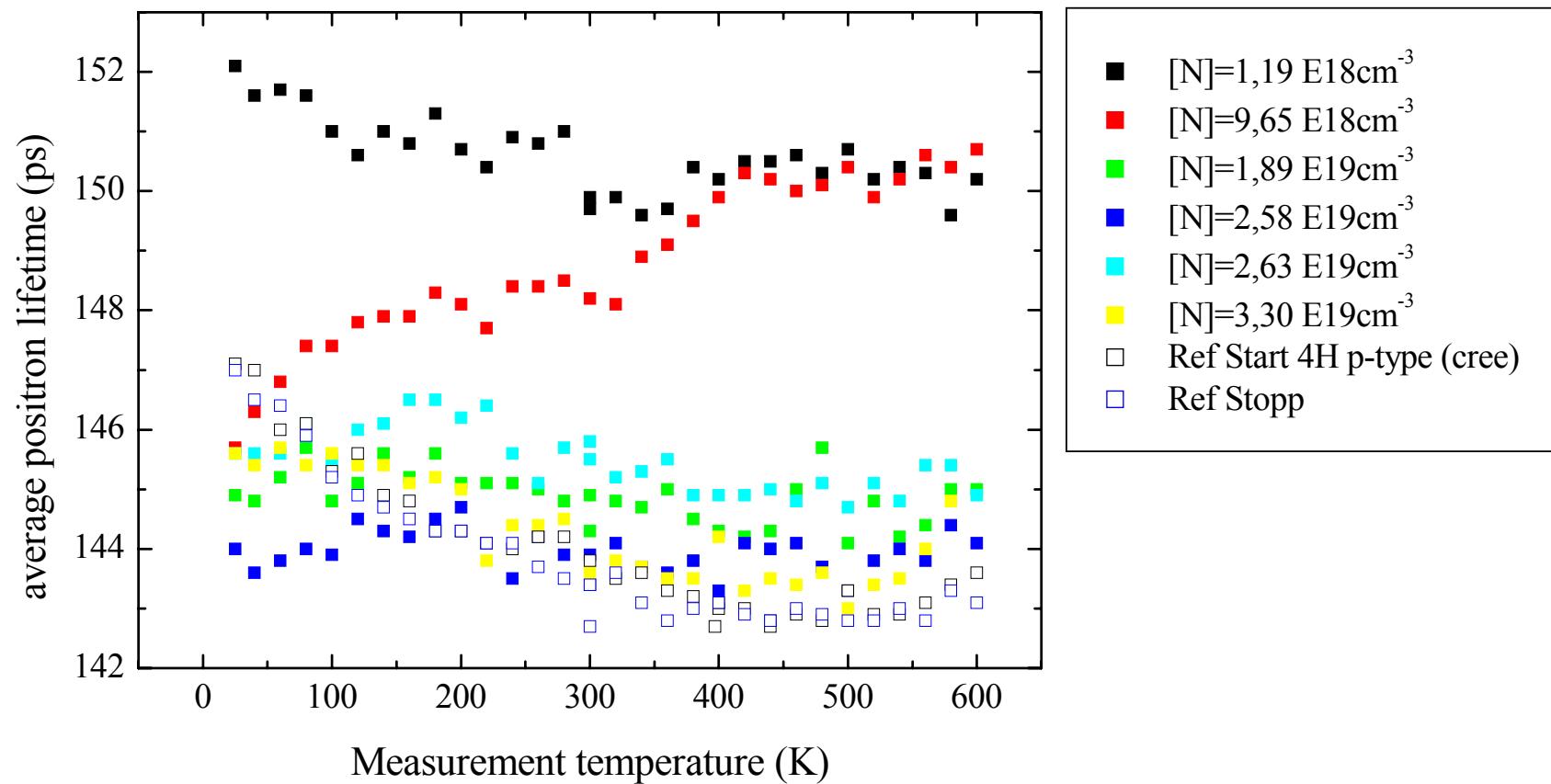
Decomposition of lifetime spectra $T_{\text{anneal}}=800^\circ\text{C}$



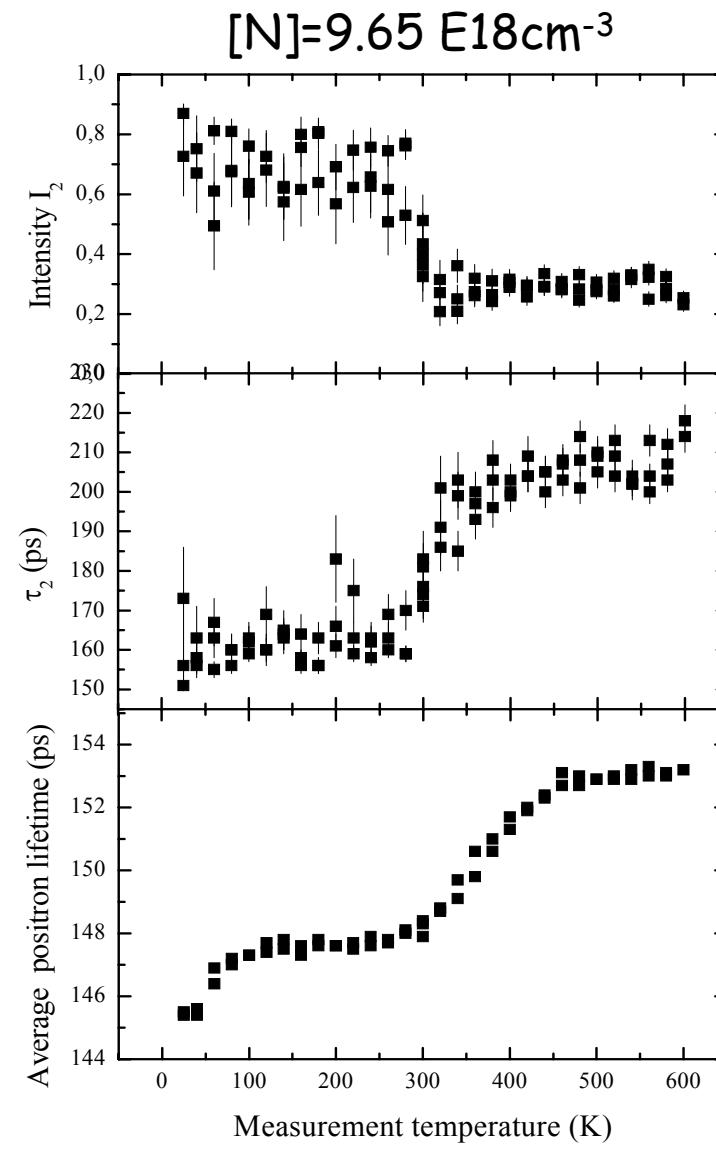
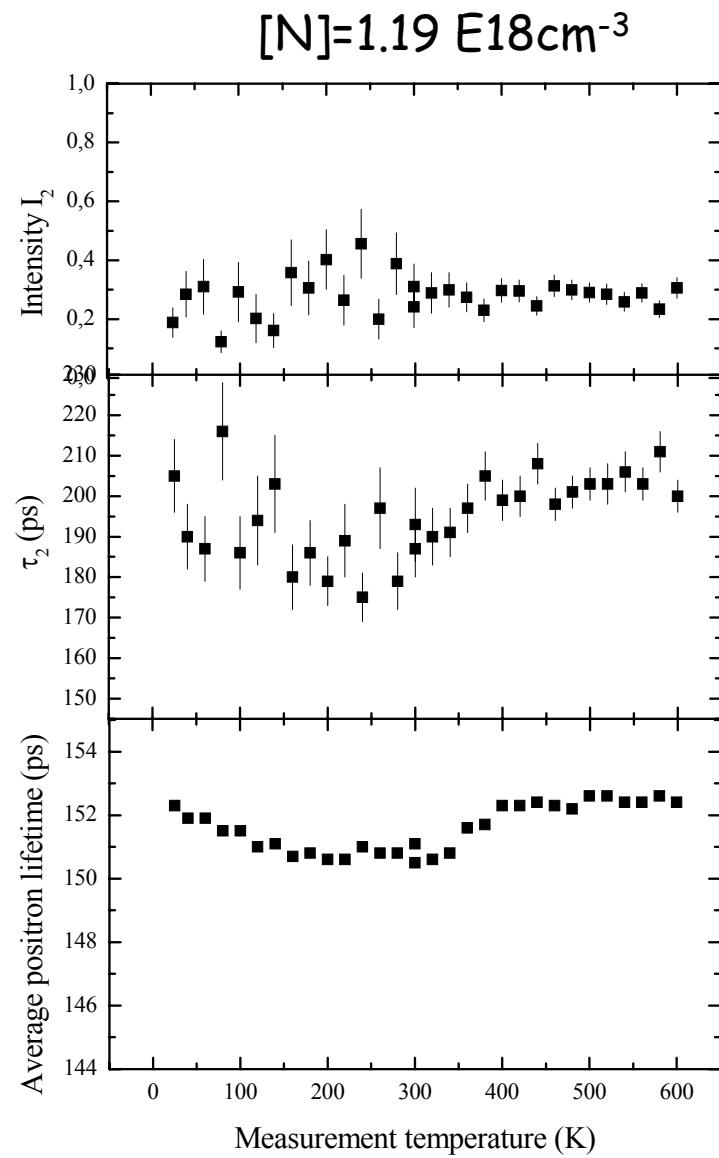
N-type 6H SiC different N-concentration



N-type 4H SiC different N-concentration



Low N-concentration comparison SiC 4H



Conclusions

- Positron annihilation spectroscopy detect vacancy type defect in SiC after crystal growth, electron irradiation or He-implantation
- Main trapping center is the silicon vacancy or complexes with silicon vacancies
- The obtained defects E1/E2 (6H, DLTS) should be decorated with silicon vacancies
- Introduced defects can change their charge state through white light illumination-> vacancies are neutral or single negatively charged (change of trapping rate)
- The increasing N-concentration during the crystal growth reduces the vacancy concentration
- Origin of shallow traps in 6H and 4H is still unclear



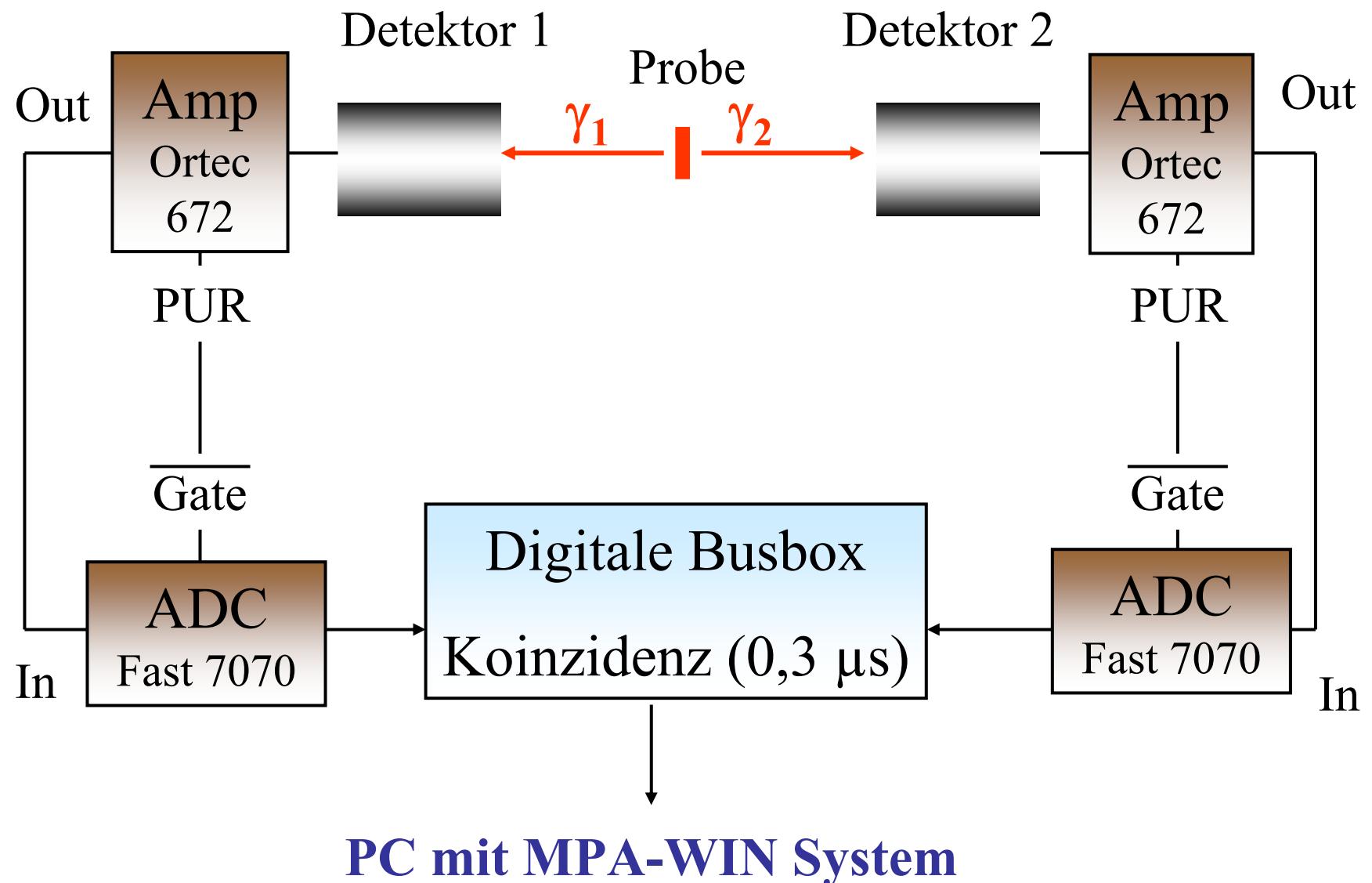
Thanks

- A. Kawasuso, R. Krause-Rehberg, K. Petters for their fruitful discussion und lab-facility
- Michael Weidner and Thomas Frank for their sample treatment (Group: G. Pensl, Erlangen)
- DFG Deutsche Froschungs Gesellschaft
- IKZ :bulk crystals

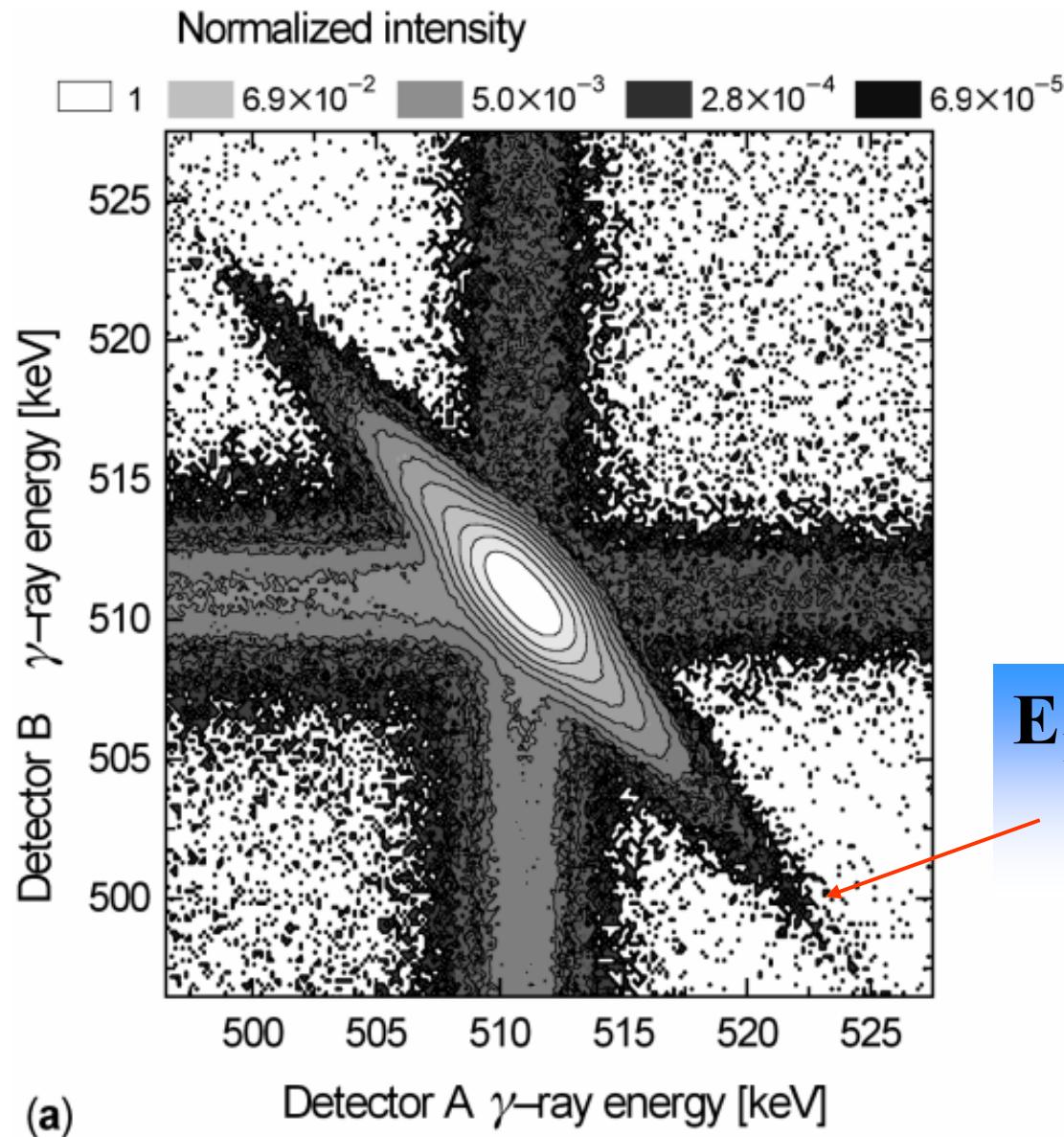
This talk can be downloaded from:
www.ep3.uni-halle.de/positrons



Coincidence system

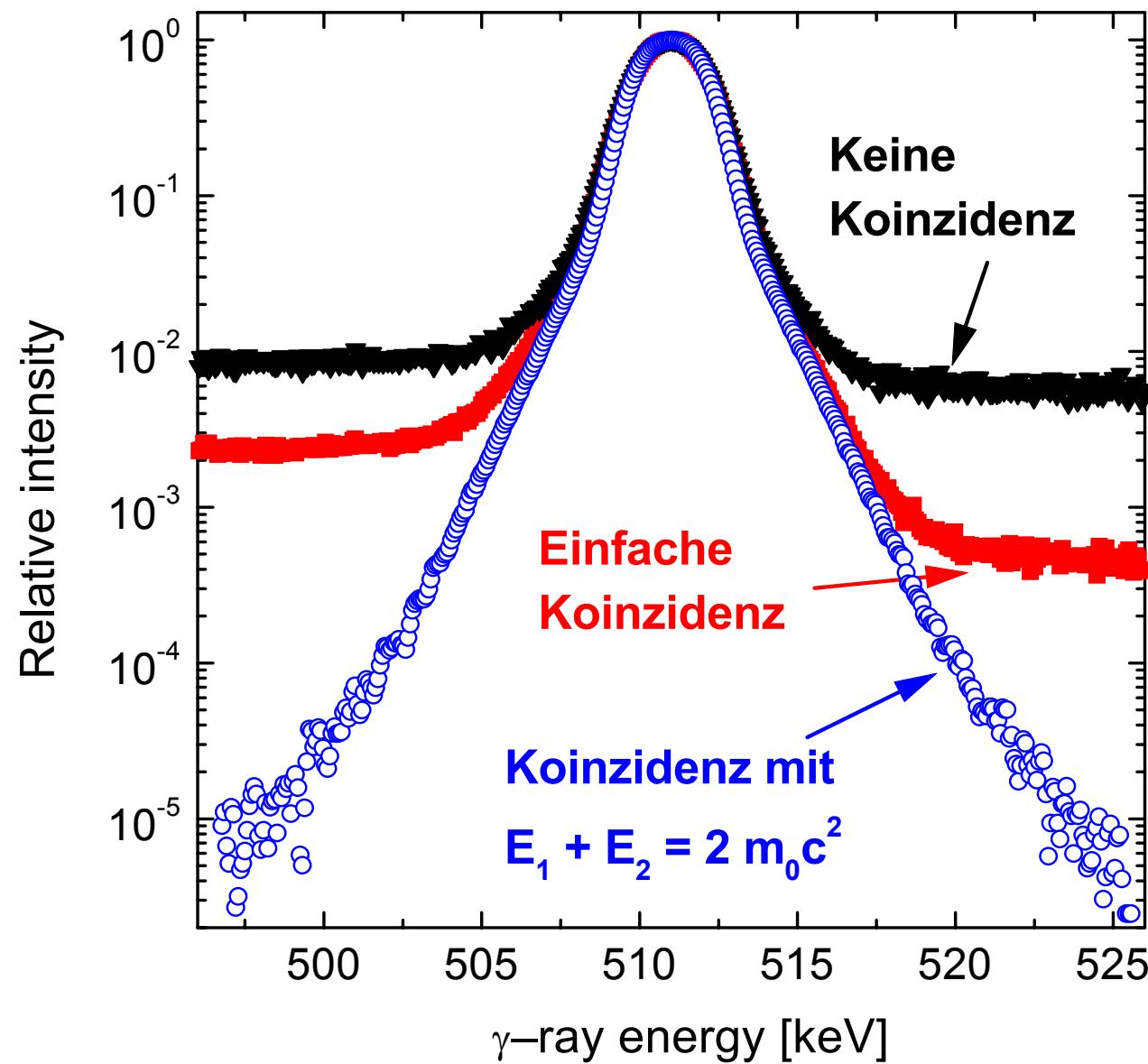


2dim coincidence spectrum

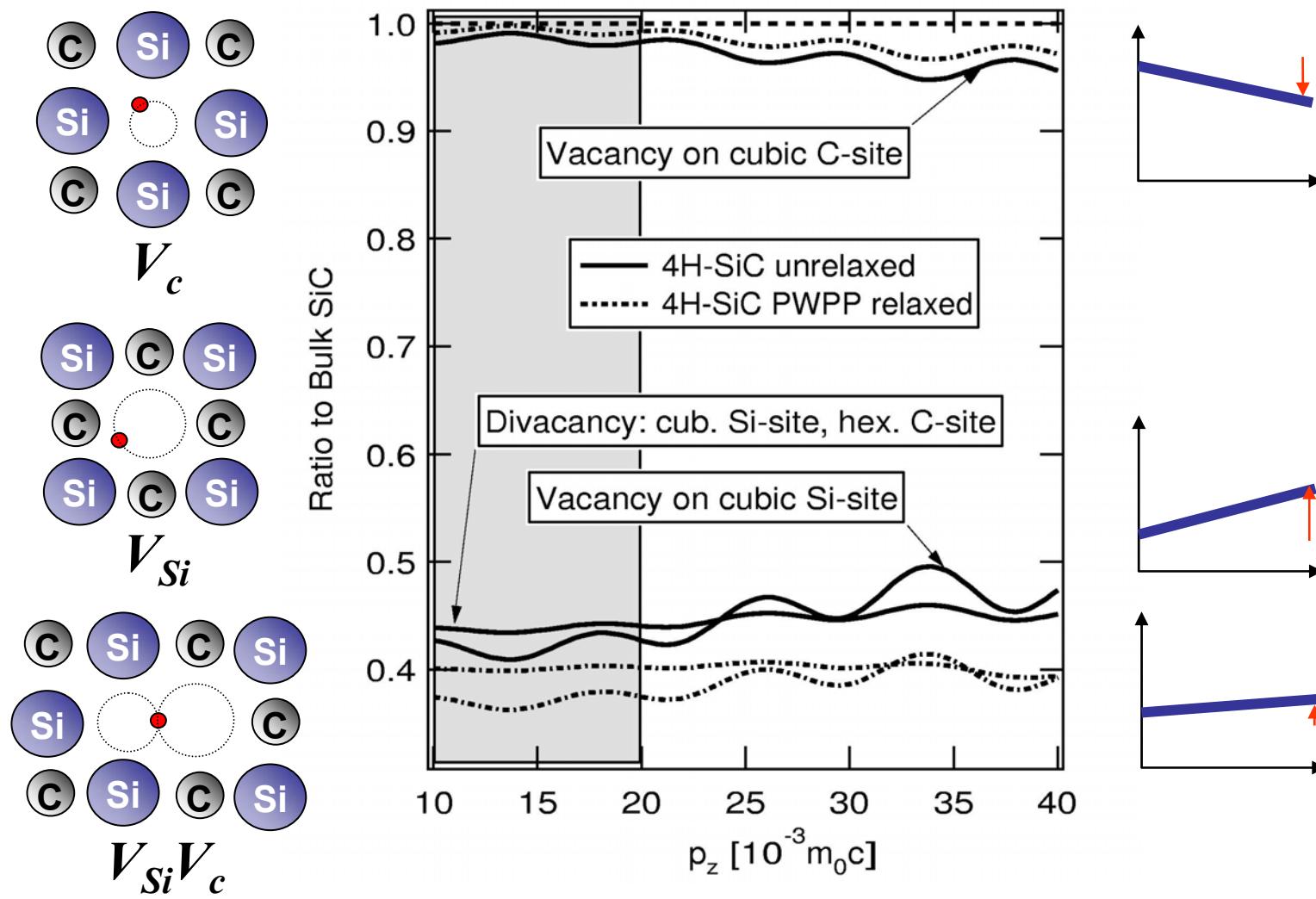


$$E_1 + E_2 = 2 m_0 c^2 \\ = 1022 \text{ keV}$$

Background reduction



Theoretical high impuls contribution



T. Staab *et al.*
(to be published in Mater. Sci. Forum)

Coincidence spectrum

